



Dart Aerospace Ltd.
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D3916-5
Job Sheet 183042



Part No: D3916-5

Job Qty: 12 ea

Part Name: Light Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Large Fab-5		DL 2018-09-13
100	Large Fab	12 pcs	9/21/18	9/21/18	0.00	4.80	Large Fab 8		DL 2018-09-13
110	QC	12 pcs	9/21/18	9/21/18	0.00	0.00	QC6		38
120	Packaging	12 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3 Large Fab		DL 2018-09-13
130	QC21-SA	12 Ea	9/21/18	9/21/18	0.00	0.00	QC21		SEP 11 2018

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make line at 9.00" and use jig for other Descriptions: line***

120 - LOCATION: WA004

130 - 1-Cut as per Dwg D3942-3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	49.9920 ft (4.166 ea)	90-Start up Operation	305101661

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.500W.049	50	207	0

Part Specifications

Id not be found.

Plex 9/11/18 12:49 PM Dart.lajeunesse.marie



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Container No: S109952



Part: D3916-5

Job No: 183042

Serial No/Batch: S109952

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/13/18